

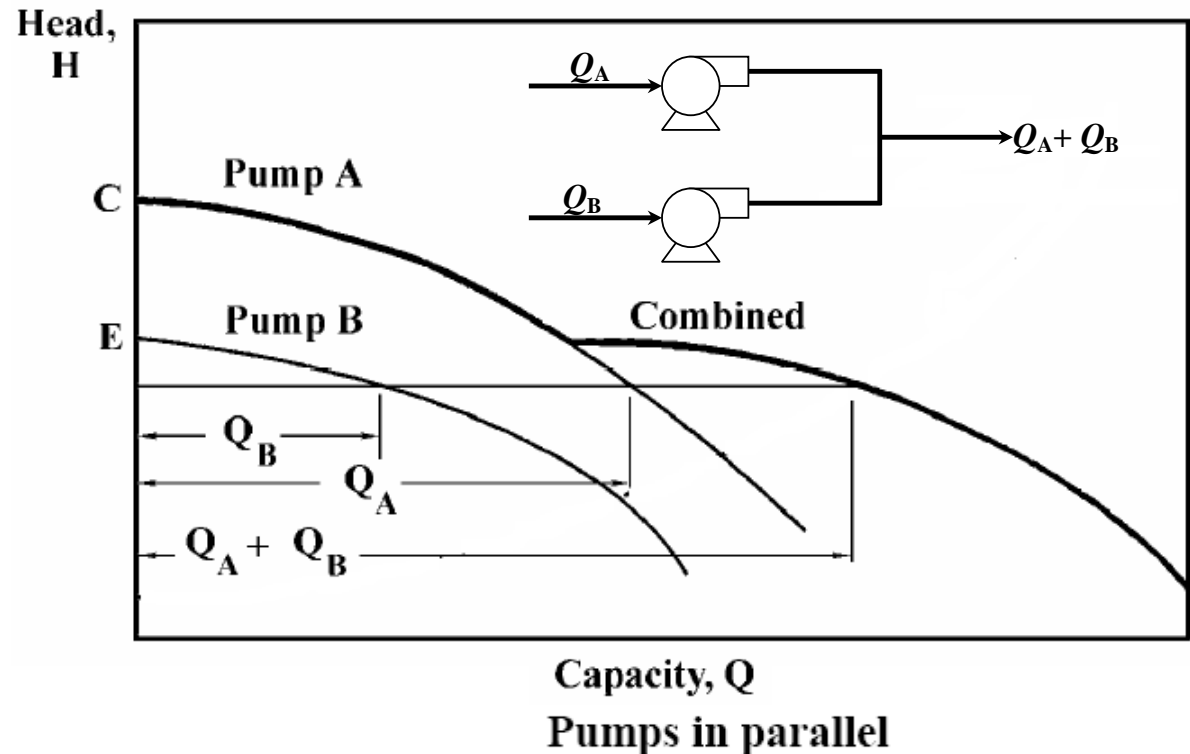
# Pumping System

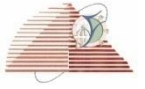
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## Parallel and series operation

*Pumps in Parallel:* Usually used when large capacities are required

$$\eta = \rho g H \frac{\sum Q}{\sum BHP}$$





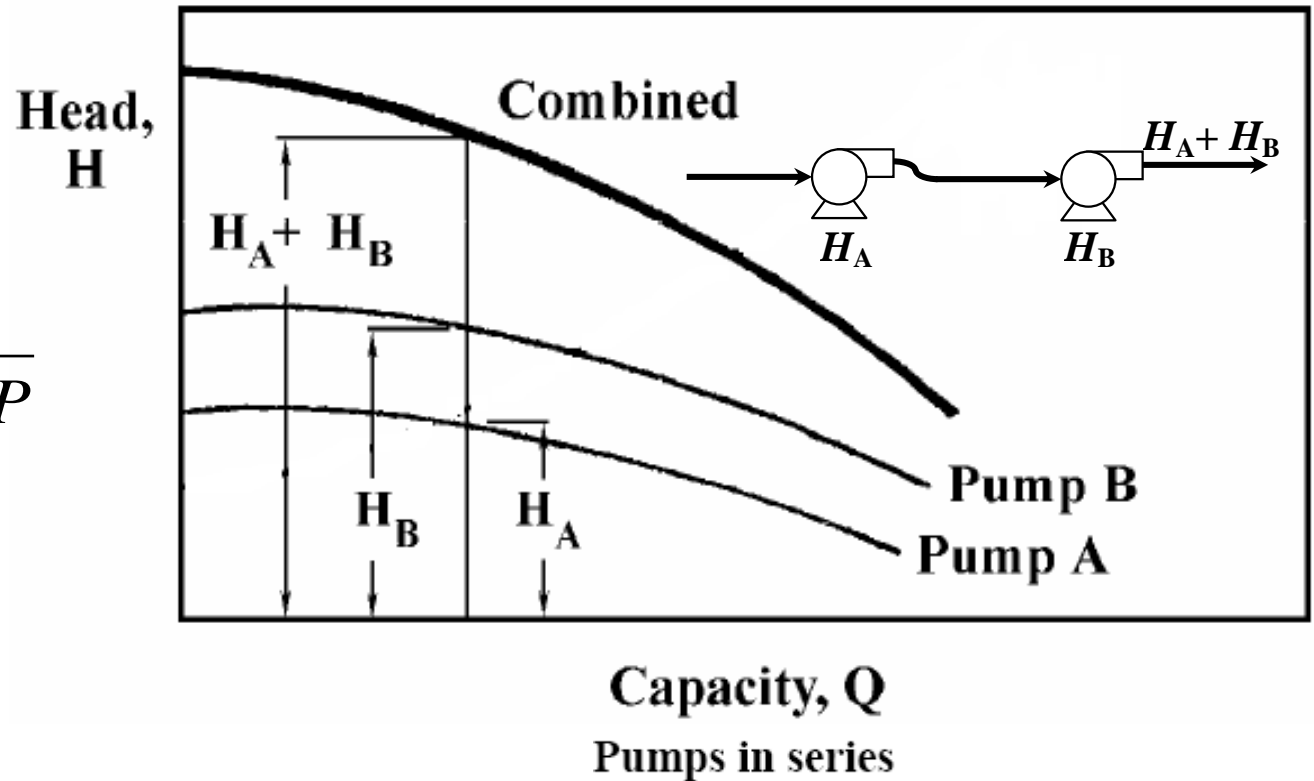
# Pumping System

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## Parallel and series operation

*Pumps in Series:* When a high head is required,

$$\eta = \rho g Q \frac{\sum H}{\sum BHP}$$





# Positive-displacement pumps

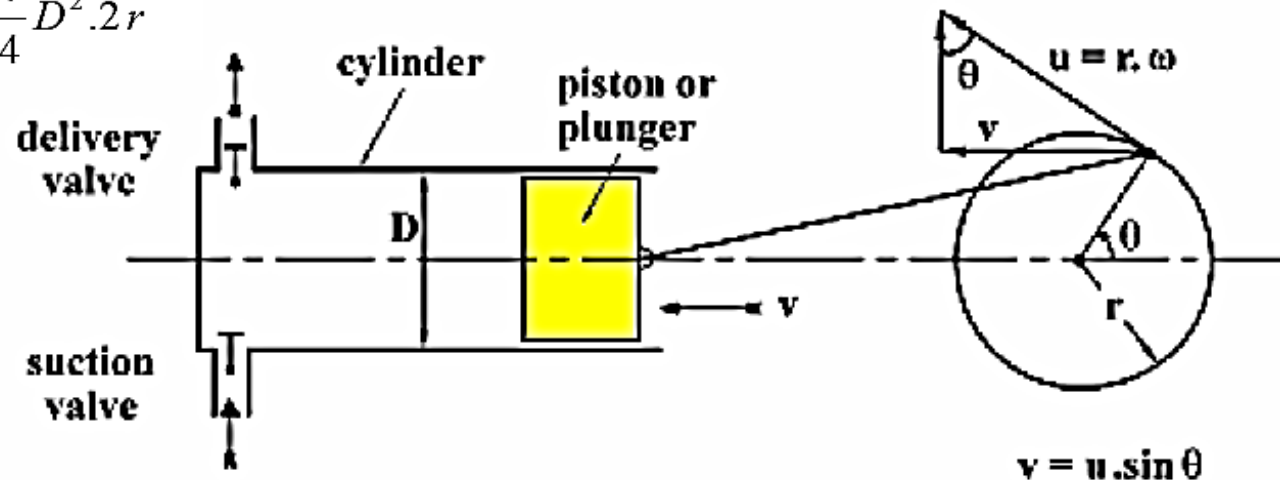
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## *Reciprocating Pump*

$$Q = \frac{\pi}{4} D^2 \frac{2 r n}{60}$$

where:  $D$  = diameter of ram  
 $r$  = crank radius  
 $n$  = speed in r.p.m.

$$\text{The swept volume} = \frac{\pi}{4} D^2 . 2 r$$





# Positive-displacement pumps

## *Gear Wheel Pump*

$$Q = \frac{2 \cdot a \cdot l \cdot n \cdot N}{60}$$

$a$  = area enclosed between any two adjacent teeth and the casing.

$l$  = axial length of teeth.

$n$  = number of teeth in each gear.

$N$  = speed in rpm.

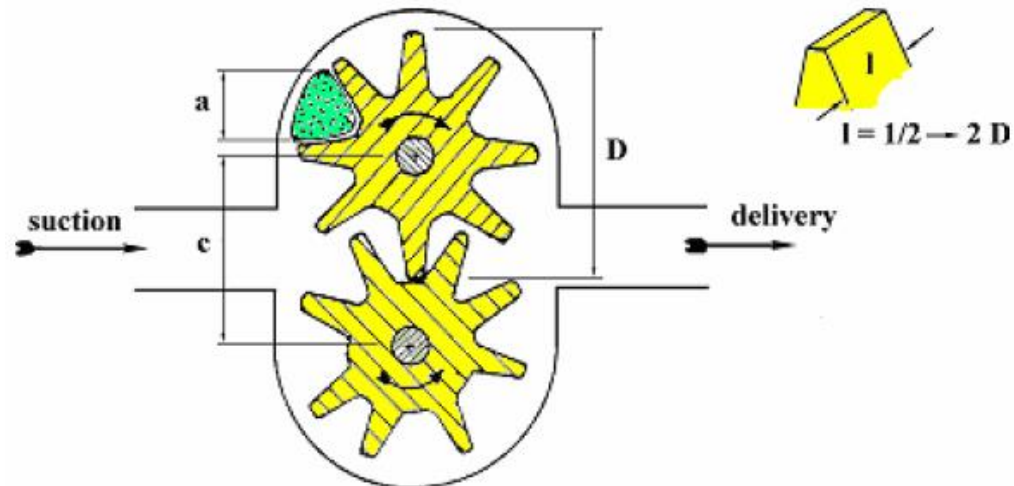
$$Q = K C (D - C) l$$

where:

$K$  is a constant = 2.983

$D$  is the gear diameter.

$C$  is the distance between the two gear centers.

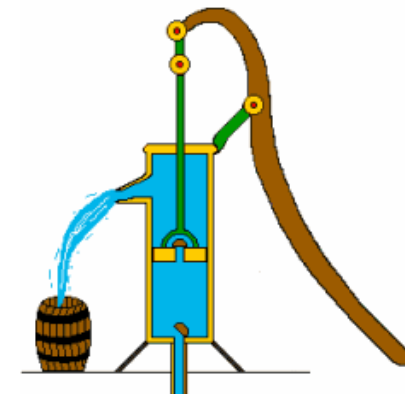
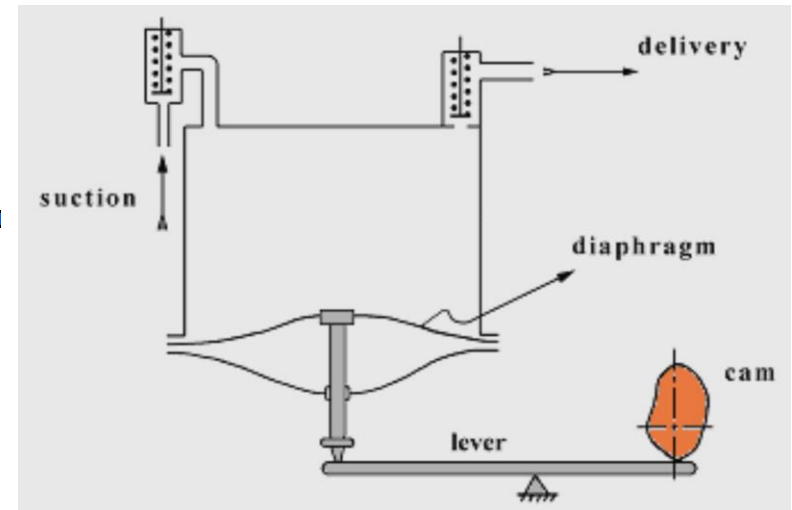
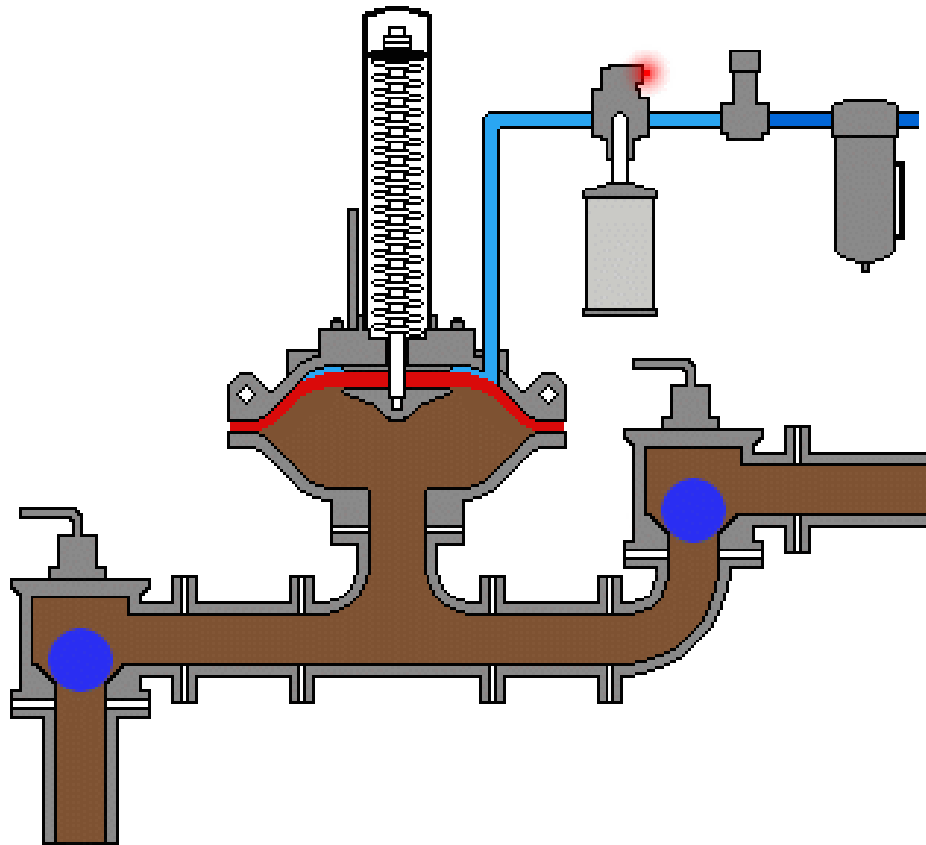




# Positive-displacement pumps

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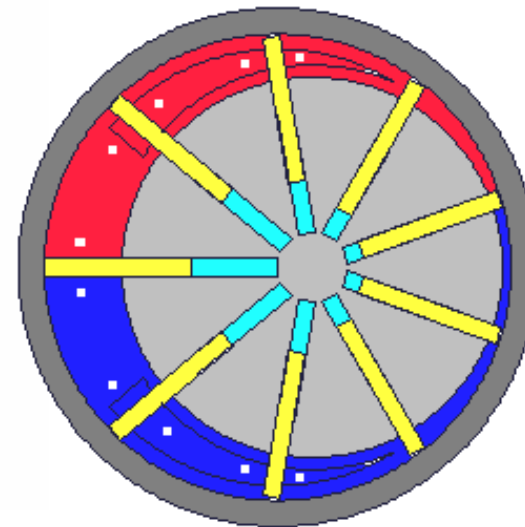
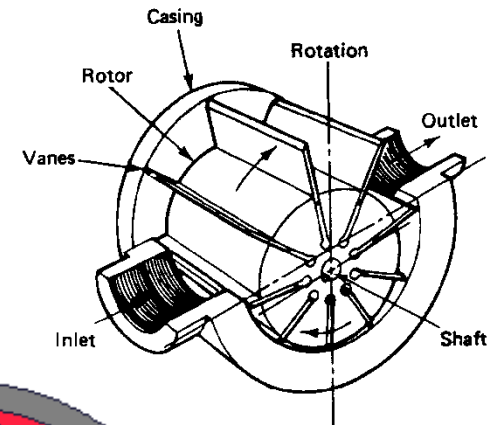
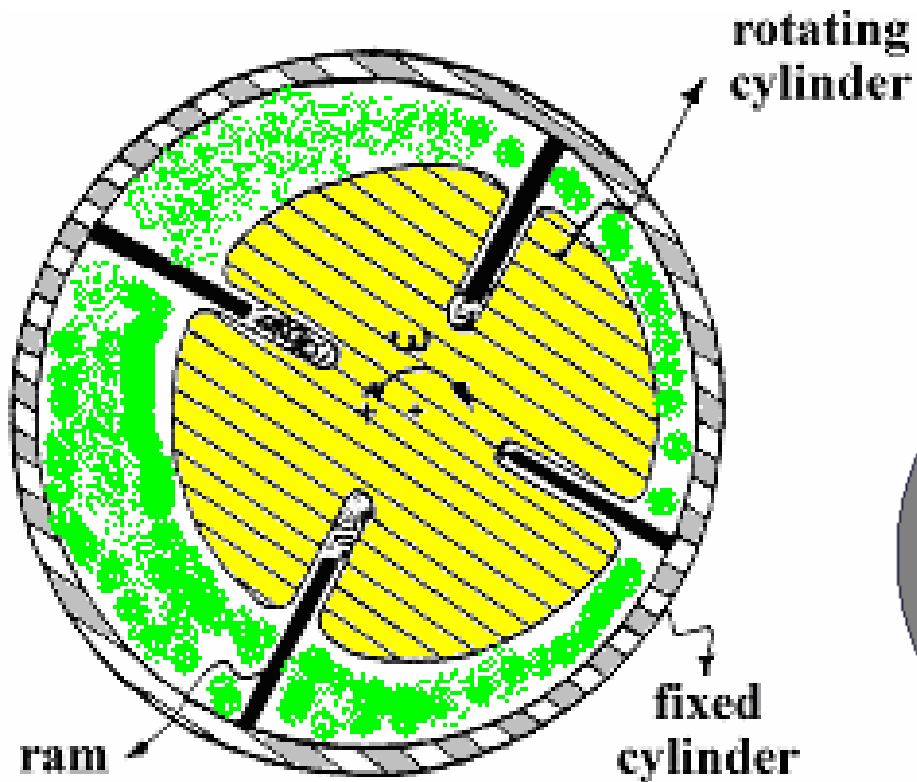
## Diaphragm pump





# Positive-displacement pumps

## Rotating cylinder pump

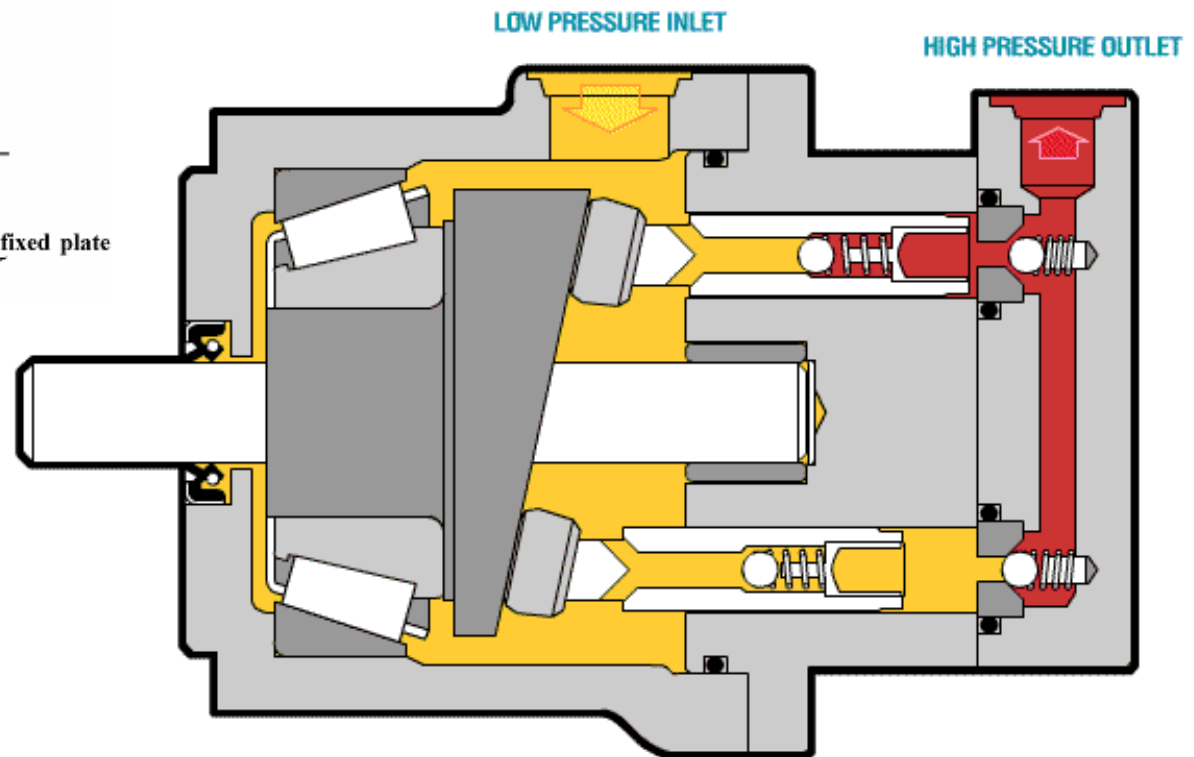
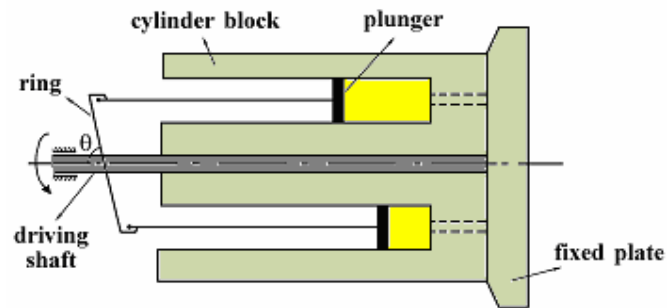




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# Positive-displacement pumps

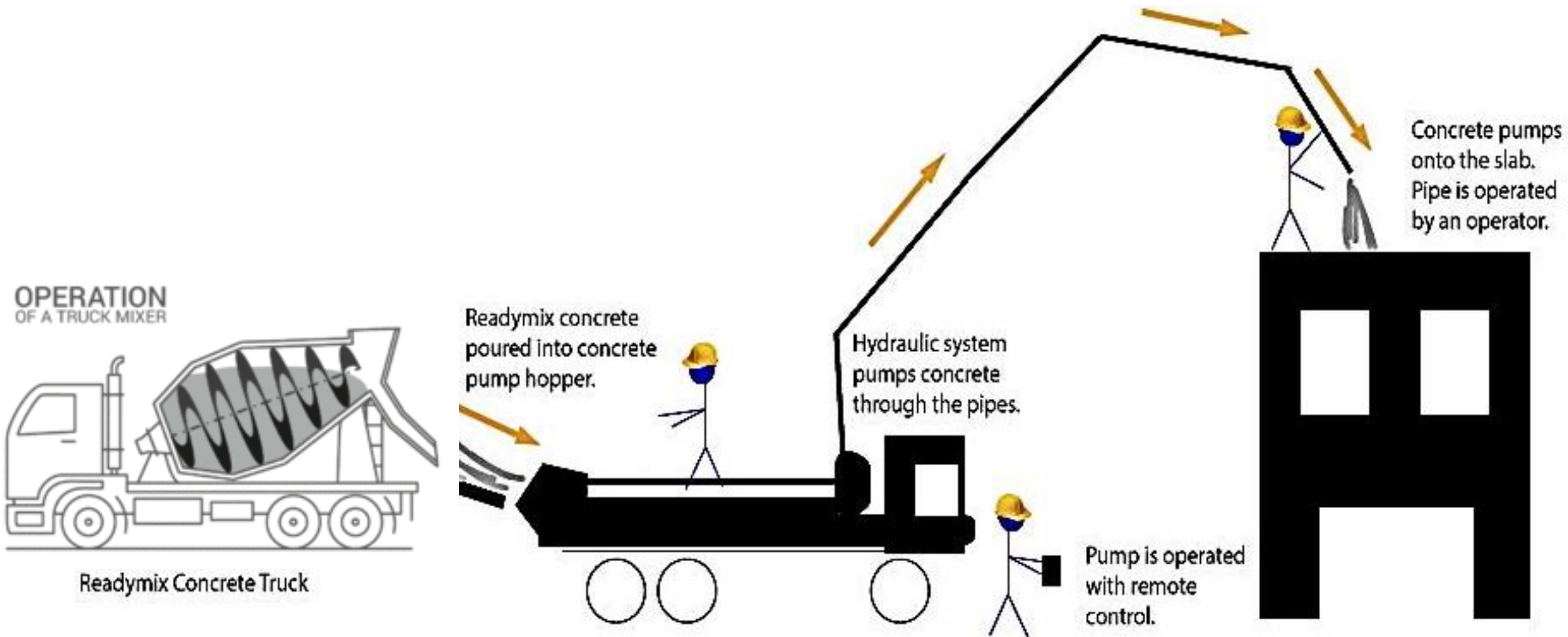
## Rotating piston pump



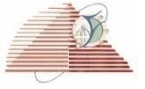


# Hydraulic Concert Pumping System

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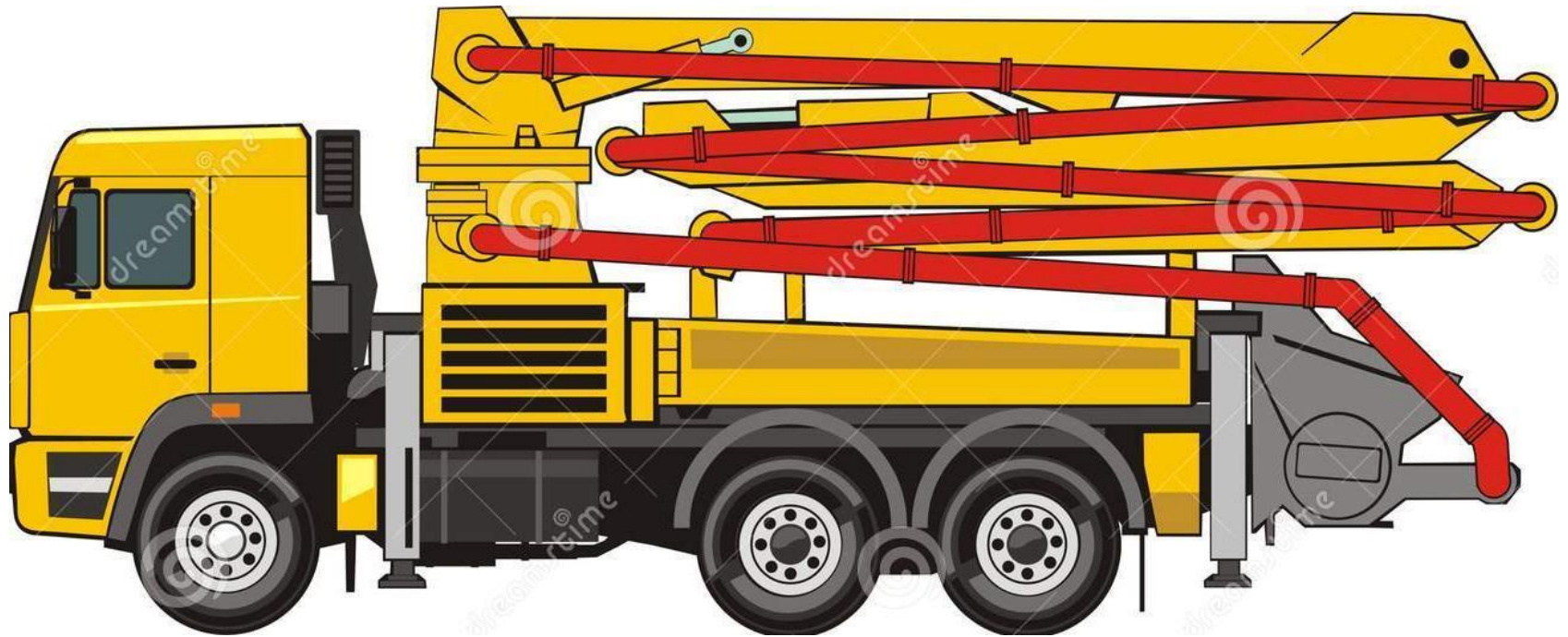






# Hydraulic Concert Pumping System

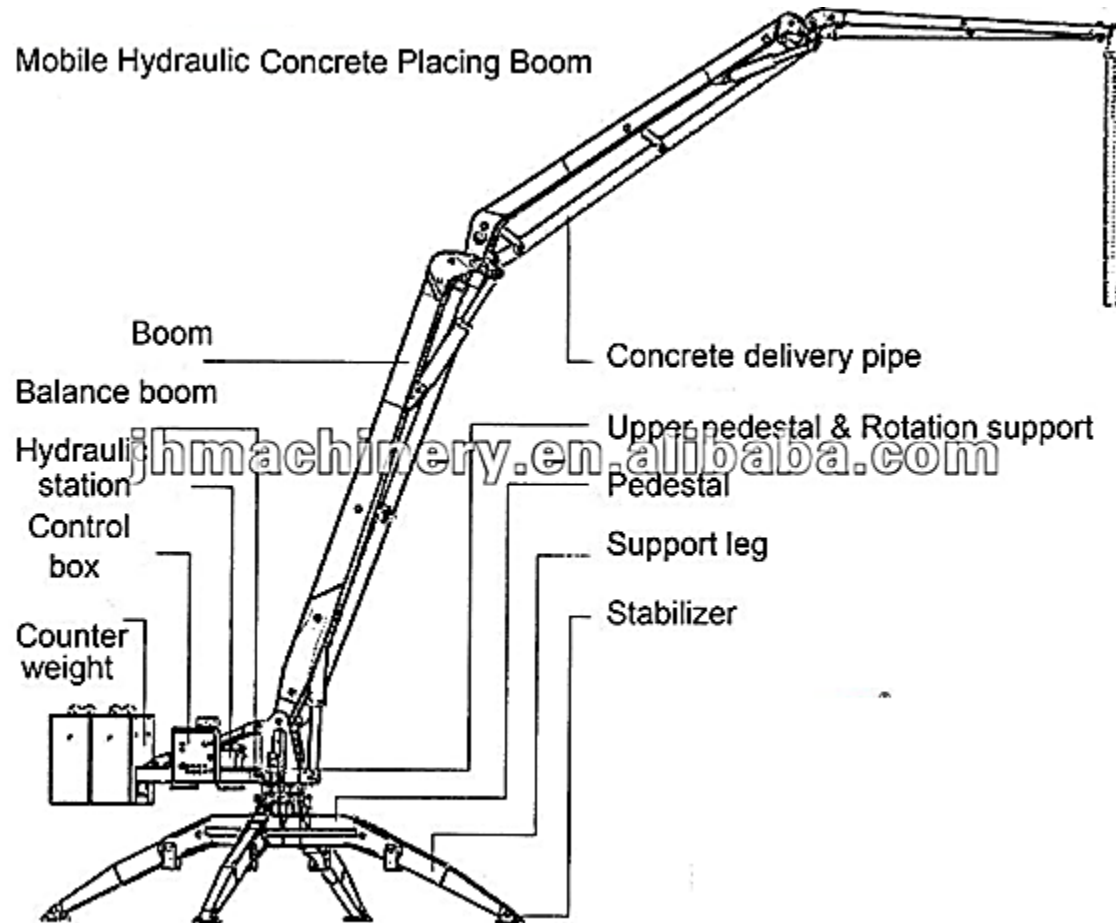
49

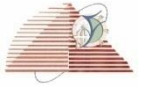




# Hydraulic Concert Pumping System

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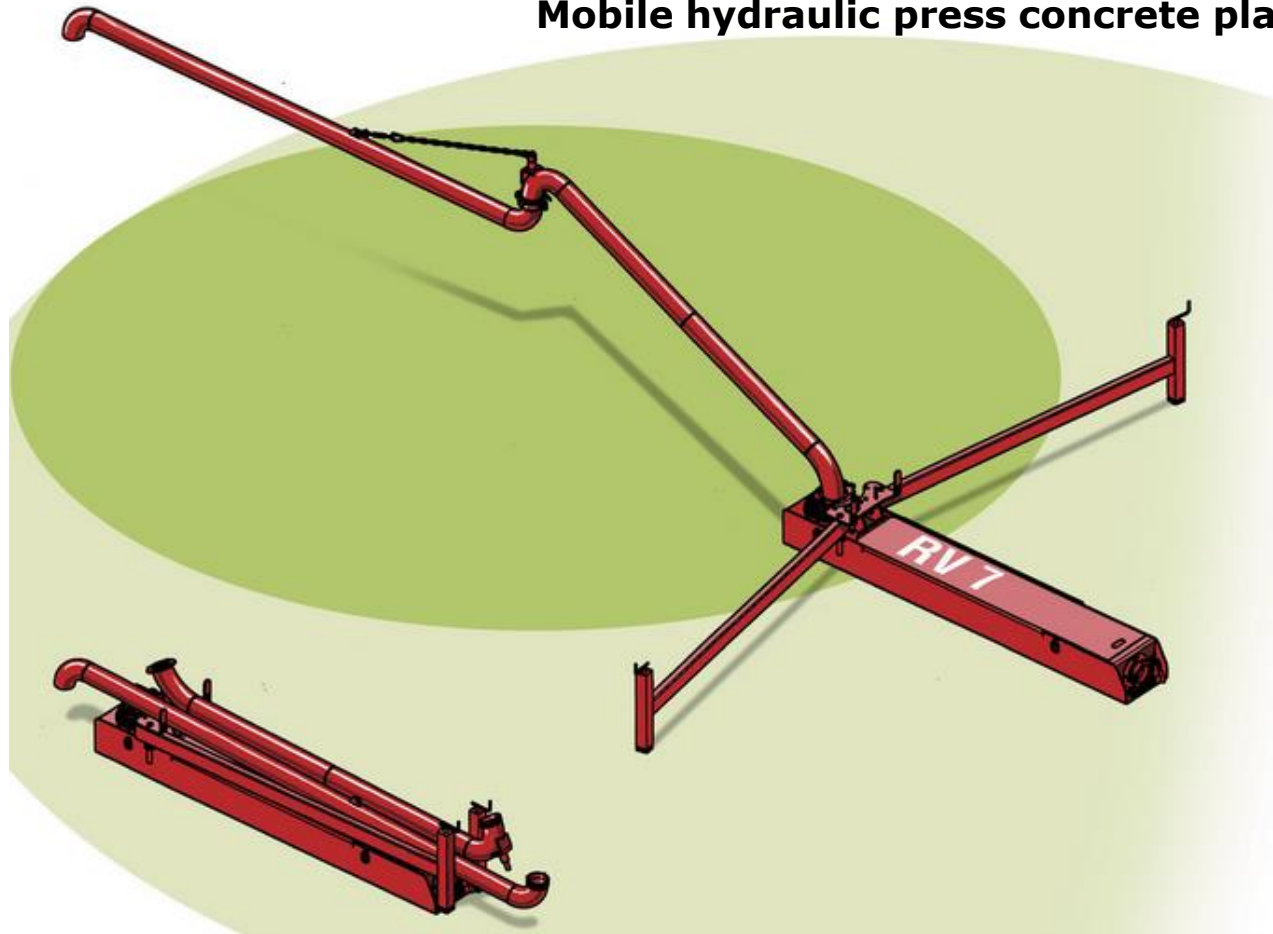




# Hydraulic Concert Pumping System

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**Mobile hydraulic press concrete placing boom**

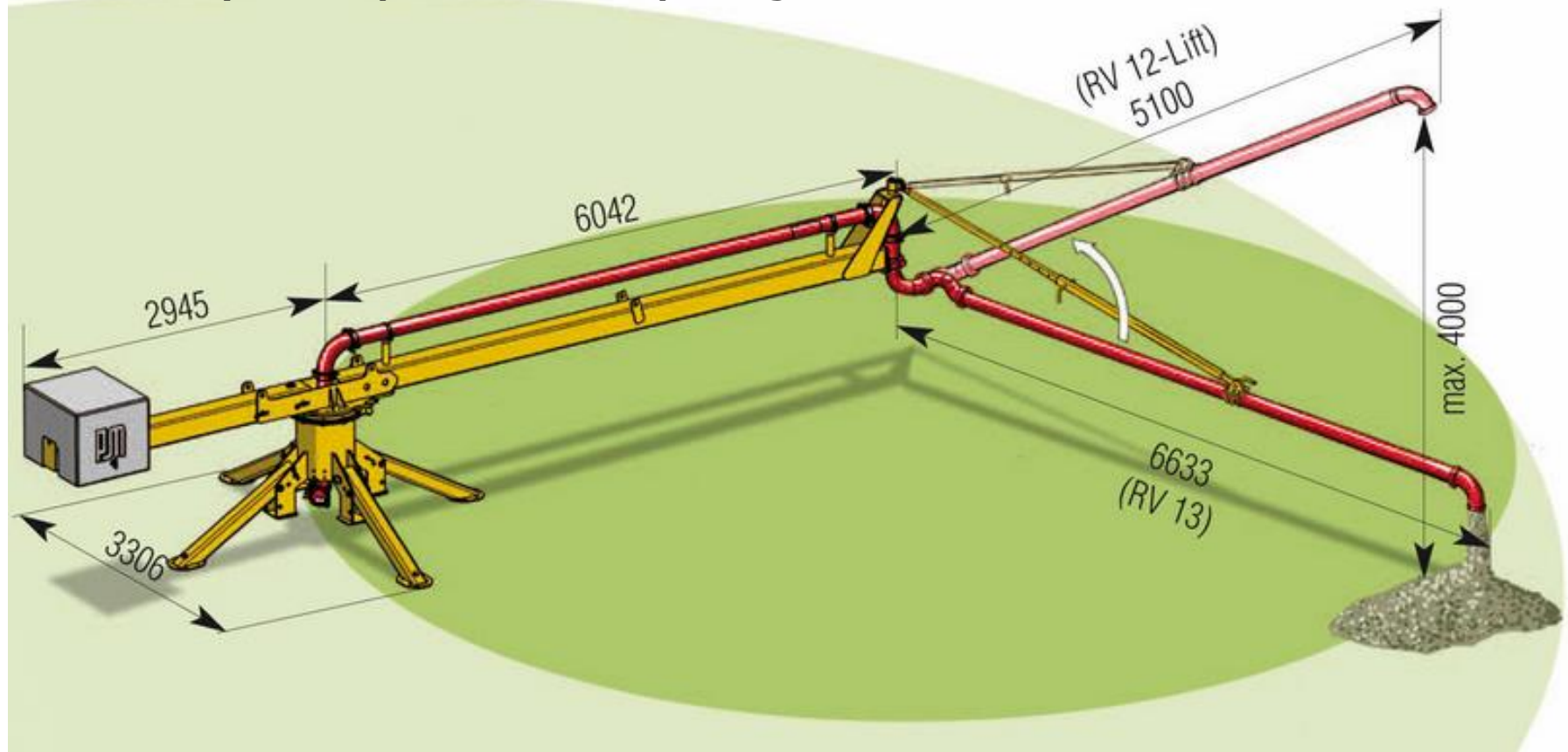




# Hydraulic Concert Pumping System

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## Mobile hydraulic press concrete placing boom

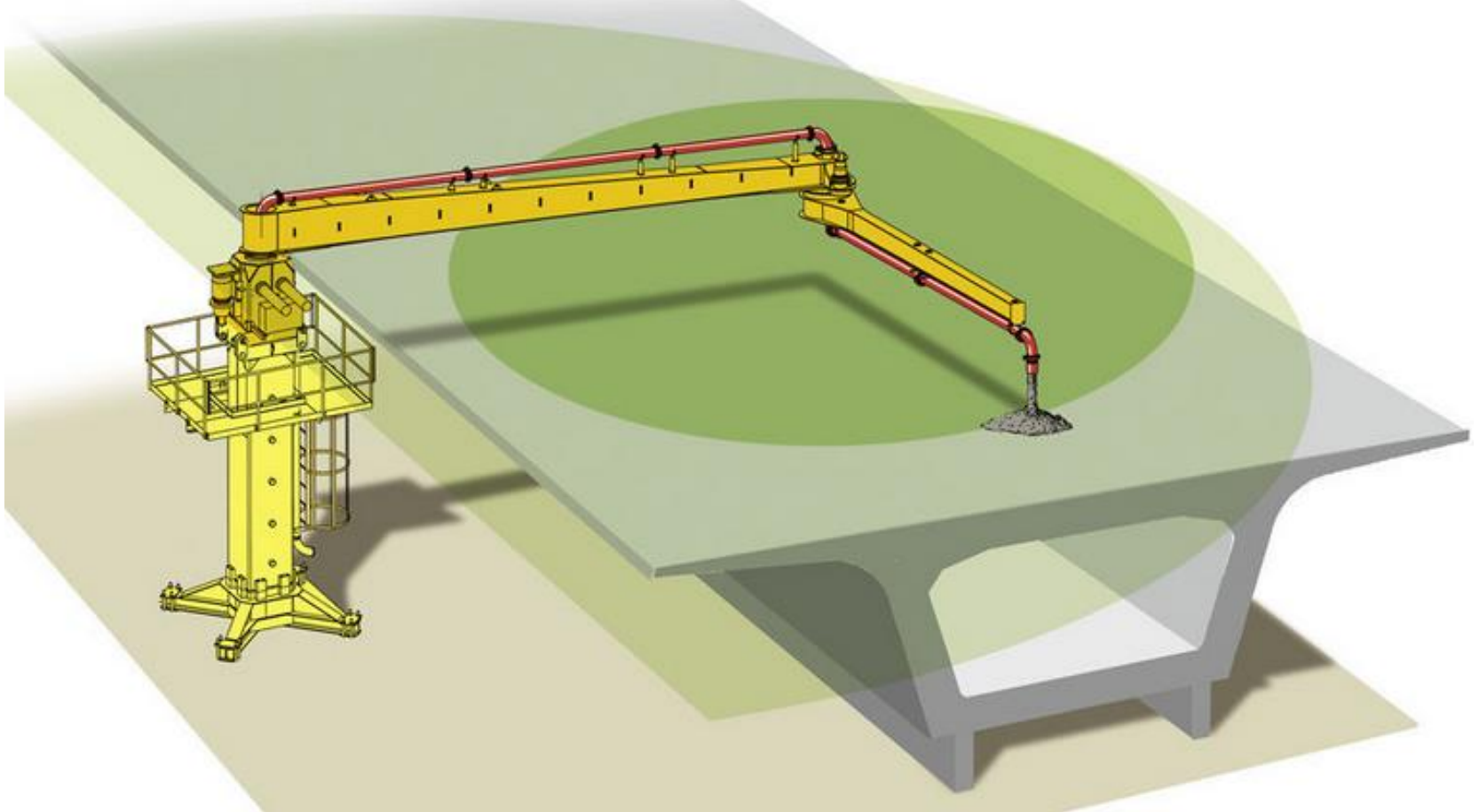




# Hydraulic Concert Pumping System

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**Mobile hydraulic press concrete placing boom**



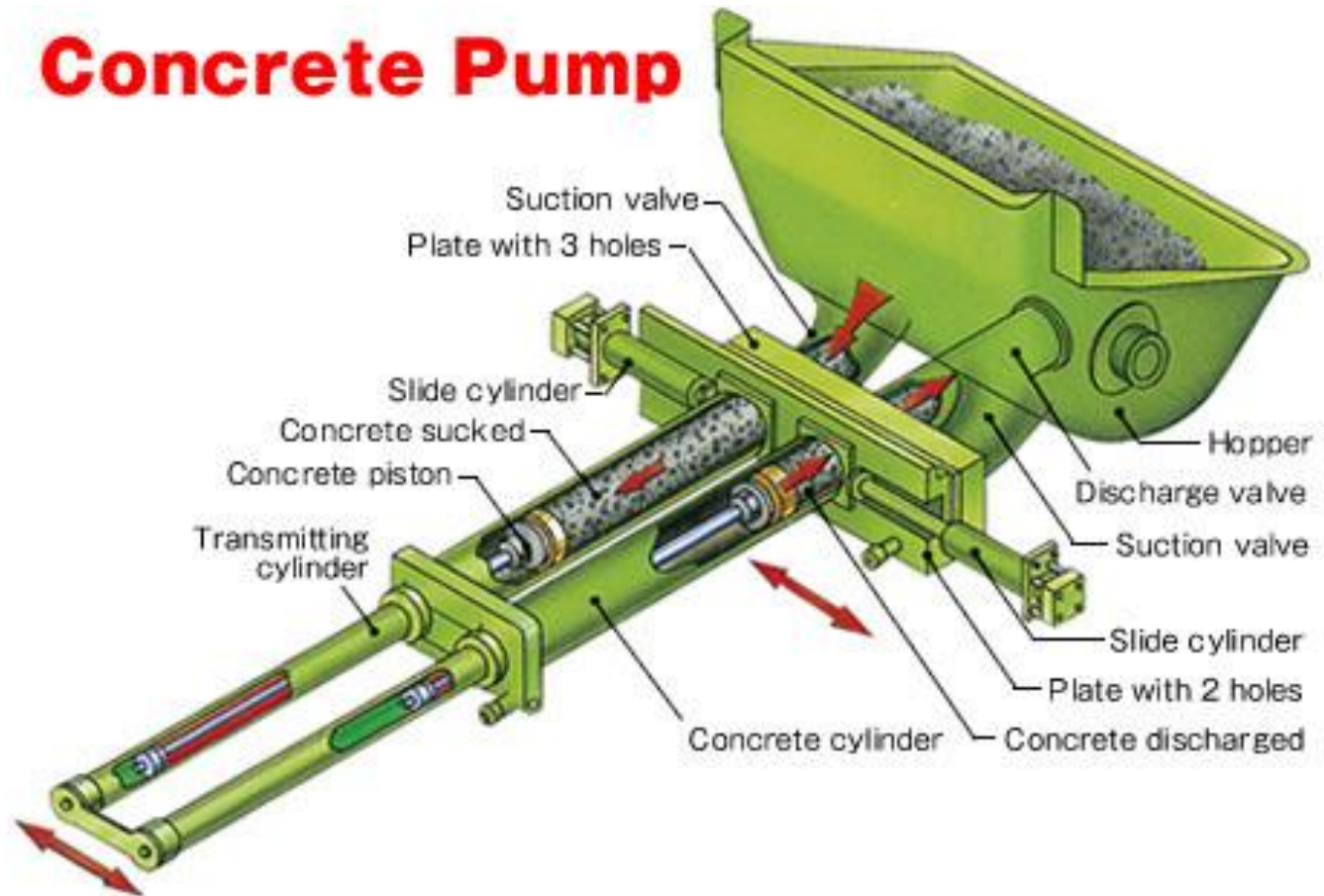


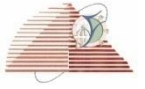


# Hydraulic Concert Pump

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## Concrete Pump

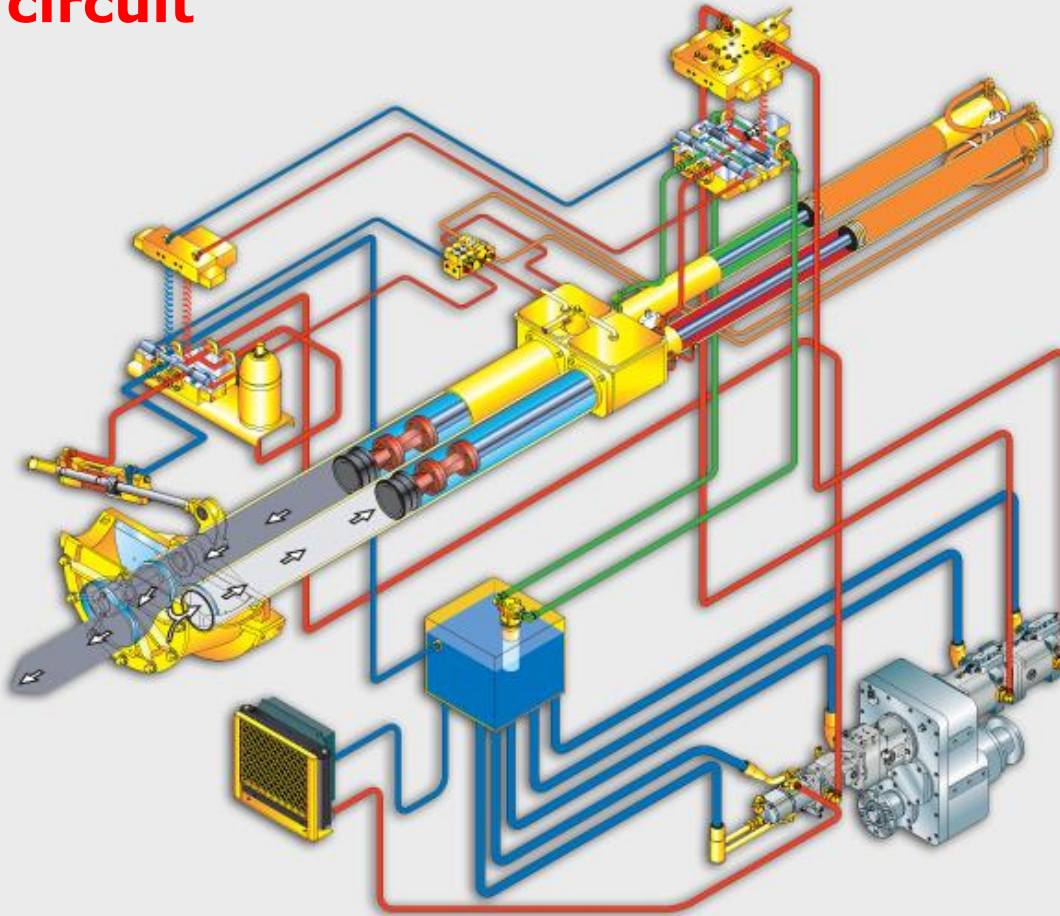




# Hydraulic Concert Pump

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## Hydraulic circuit

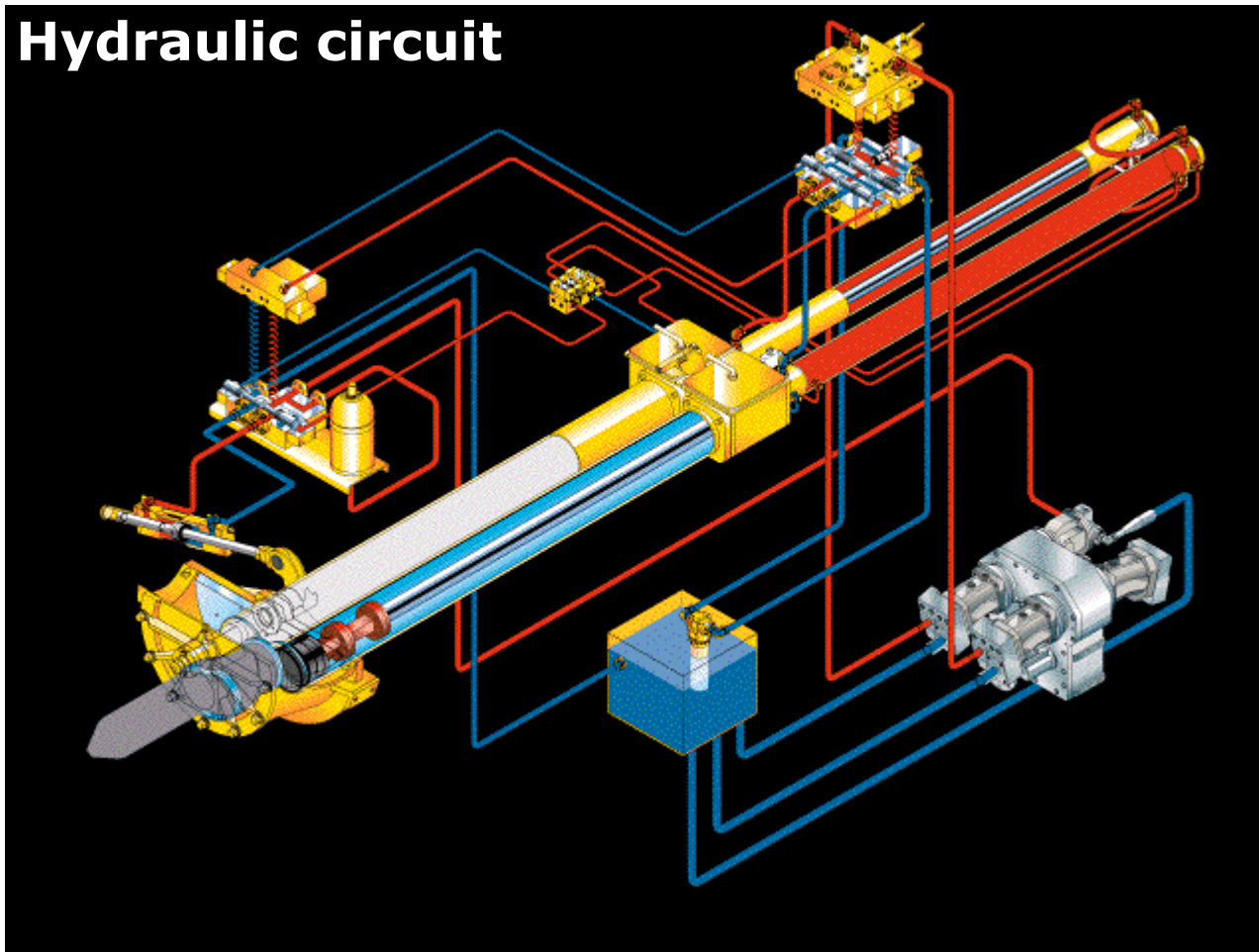




# Hydraulic Concert Pump

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## Hydraulic circuit





Thank  
You