

linear Measurements Instruments – Limit Gauges

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The common types are as follows:

1. Plug gauges.
2. Taper plug gauges.
3. Ring gauges.
4. Snap gauges.

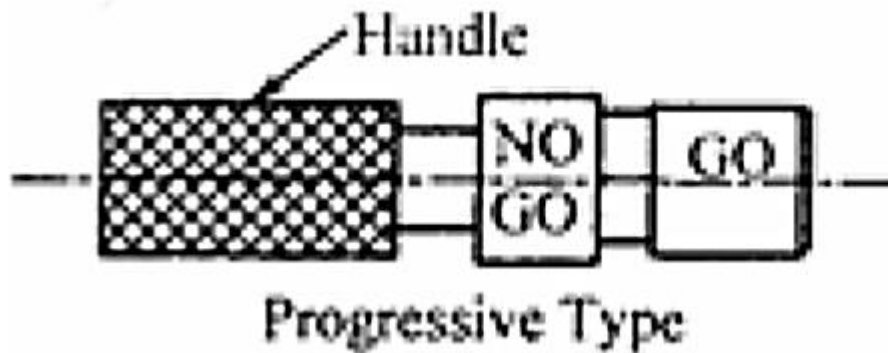




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Plug gauges - Progressive

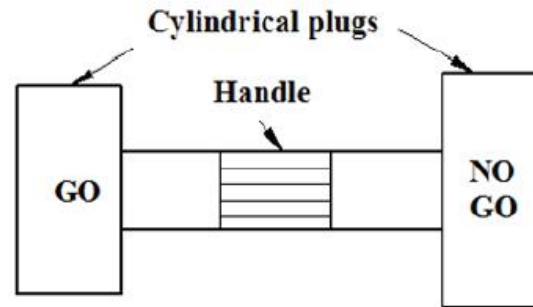
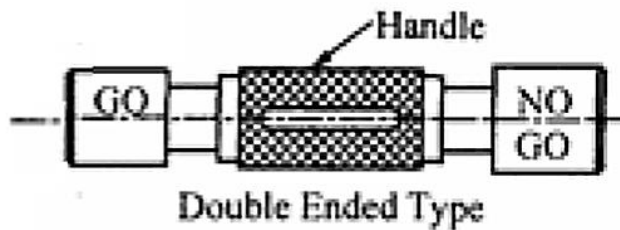




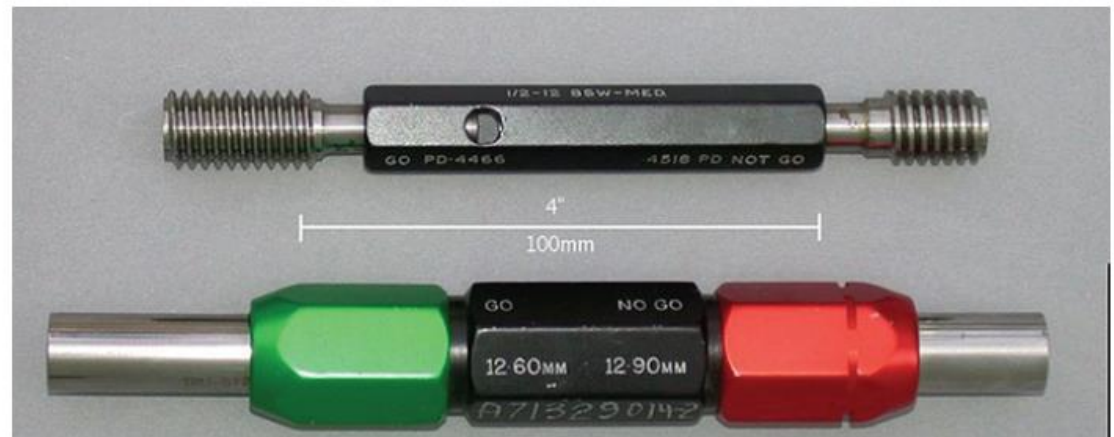
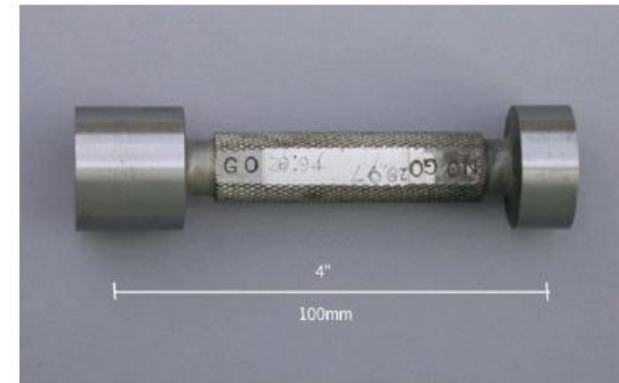
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Plug gauges – Double end



Double ended Plug Gauge

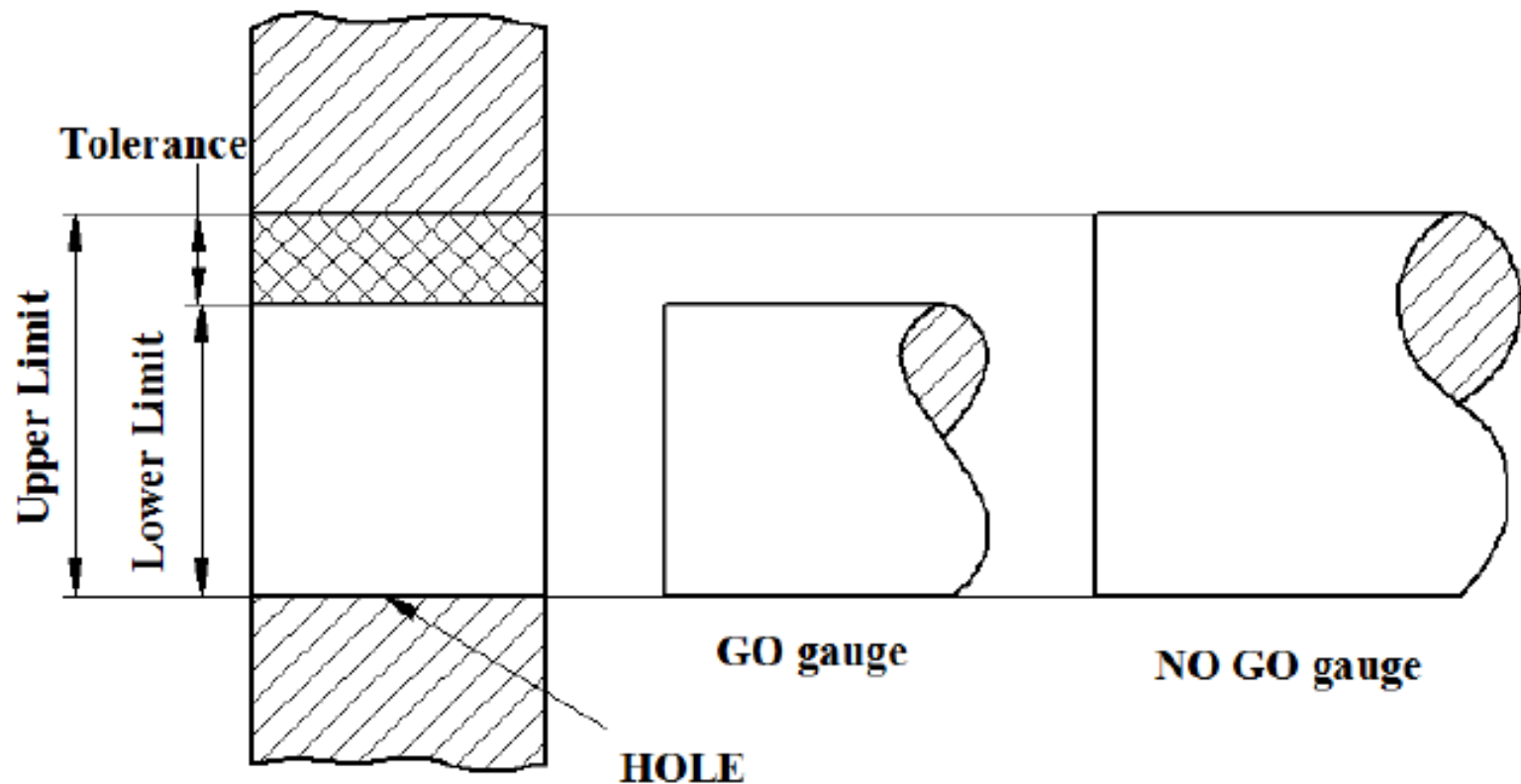




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Plug gauges





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Plug gauges

1. The ends are hardened and accurately finished by grinding. One end is the GO end and the other end is NOGO end.
2. Usually, the GO end will be equal to the lower limit size of the hole and the NOGO end will be equal to the upper limit size of the hole.
3. If the size of the hole is within the limits, the GO end should go inside the hole and NOGO end should not go.
4. If the GO end does not go, the hole is under size and also if NOGO end goes, the hole is over size. Hence, the components are rejected in both the cases.



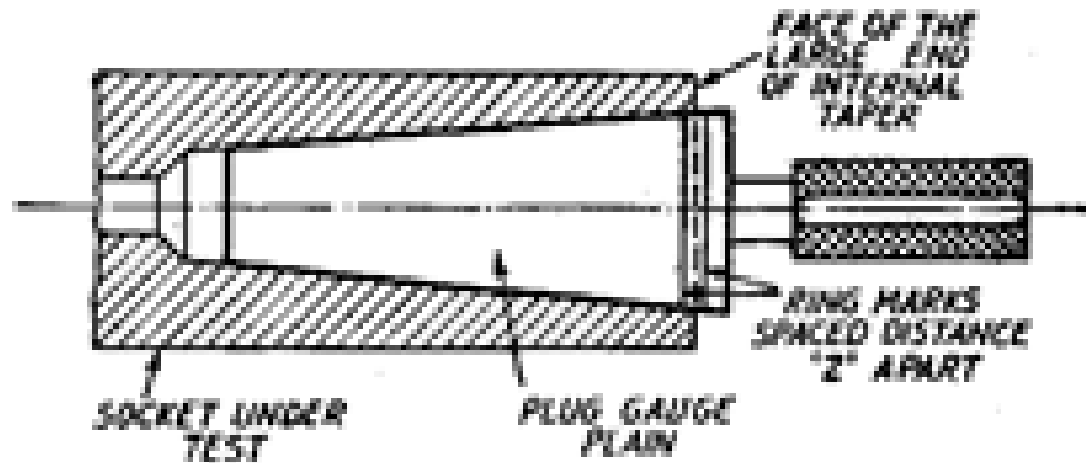


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Taper plug gauges

Taper plug gauges are used to check tapered holes. It has two check lines. One is a GO line and another is a NOGO line. During the checking of work, NOGO line remains outside the hole and GO line remains inside the hole.





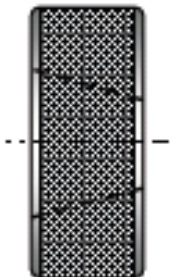
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Taper plug gauges



CYLINDRICAL TAPER GAGES





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plug gauges





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Plug gauges with mechanical or electronic dial indicators



Operating principle:

▶ mechanical

electronic

pneumatic





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Ring gauges

